

DuPont ALN21

SILVER/PLATINUM CONDUCTOR

Technical Data Sheet

Product Description

Silver/platinum conductor composition for use on aluminum nitride substrate. DuPont ALN21 is a general purpose microcircuit conductor offering excellent adhesion and fired density and wide processing latitude. It has been designed to give high yields and to be cost-effective in demanding commercial circuit applications.

Product Benefits

- Excellent aged adhesion on AlN substrates
- Low resistivity (< 6 mΩ/sq)
- Good solderability with 62Sn/36Pb/2Ag and 10Sn/88Pb/2Ag solders
- Ni plateable
- Brazable with gold/tin

Processing Substrates

Properties are based on test on Aluminum Nitride substrates. Substrates from several different vendors offered consistent results.

Printing

DuPont ALN21 prints easily using 280 and/or 325 mesh stainless steel screens with a 10-15µm emulsion.

Drying

Allow prints to level 5-10 minutes at room temperature. Then dry 10-15 minutes at 150°C, in a well ventilated oven or belt dryer.

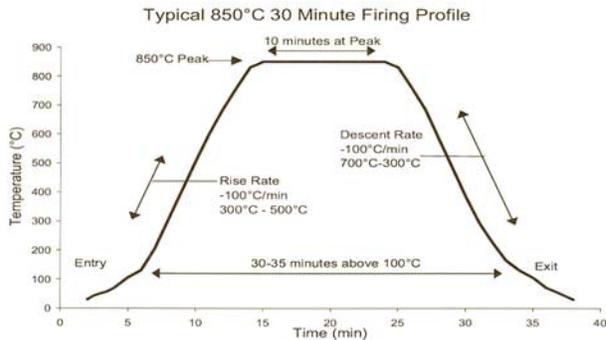
Typical Physical Properties

| Test | Properties |
|---|----------------------|
| Fired Thickness (µm) | 9 - 11 |
| Line Resolution, (µm) (line/space) | 125/125 |
| Solder Acceptance on AlN, (%) ¹ 62Sn/36Pb/2Ag (220°C) 10Sn/88Pb/2Ag (330°C) | >95 >95 |
| Solder Leach Resistance on AlN ² 62Sn/36Pb/2Ag (230°C) 10Sn/88Pb/2Ag (340°C) | 2 dip 2 dips |
| Adhesion on AlN ³ Initial (N) Aged (150°C, 1000 hrs) (N) Aged (85°C/85% RH, 1000 hrs) (N) | > 25 > 30 > 20 |
| <small>¹ Excellent characterized as complete wetting with smooth solder film after 5 second dip using mildly-activated flux residue (Alpha 611). ² Cycle consists of dip in mildly-activated flux (Alpha 611), 10-second dip in solder and washing off flux residue. ³ 90° wire peel test on 2 mm x 2 mm (80 mil x 80 mil) pads soldered with 62Sn/36Pb/2Ag solder at 220°C.</small> | |
| Composition Properties | |
| Viscosity (Pa.s) [Brookfield HBT, 10 rpm, UC&SP#14, 25 C] | 180 - 280 |
| Thinner | DuPont 9450 |

This table shows anticipate typical physical properties for DuPont ALN21 based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of which are available upon request.

Firing

Fire in a well ventilated furnace, in air with a 30 minute cycle to a peak temperature of 850°C. Properties are relatively unaffected by multiple re-firing at 850°C.



Storage and Shelf Life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature (<25°C). Shelf life of material in unopened containers is six months from date of shipment. Some settling of solids may occur and compositions should be thoroughly mixed prior to use.

Safety and Handling

For Safety and Handling information pertaining to this product, read the Material Safety Data Sheet (MSDS).

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For more information on DuPont ALN21 or other DuPont Microcircuit Materials products, please contact your local representative:

Americas

DuPont Microcircuit Materials
14 T.W. Alexander Drive
Research Triangle Park, NC 27709
Tel.: 800-284-3382

Europe

Du Pont (U.K.) Limited
Coldharbour Lane
Bristol BS16 1QD
U.K.
Tel.: 44-117-931-3191

Asia

DuPont Kabushiki Kaisha
DuPont Electronic Center
KSP R&D B213, 2-1, Sakado 3-chome, Takatsu-ku,
Kawasaki-shi, Kanagawa, 213-0012, Japan

Tel: +81-44-820-7575

DuPont Taiwan Ltd
45, Hsing-Pont Road,
Taoyuan, Taiwan 330
Tel.: 886-3-377-3616

DuPont China Holding Co. Ltd
Bldg 11, 399 Keyuan Rd., Zhangji Hi-Tech Park,
Pudong New District, Shanghai 201203, China
Tel.: 86-21-6386-6366 ext.2202

DuPont Korea Inc.
3~5th Floor, Asia tower #726,
Yeoksam-dong, Gangnam-gu
Seoul 135-719, Korea
Tel.: 82-10-6385-5399

E. I. DuPont India Private Limited
7th Floor, Tower C, DLF Cyber Greens,
Sector-25A, DLF City, Phase-III,
Gurgaon 122 002 Haryana, India
Tel.: 91-124-4091818

Du Pont Company (Singapore) Pte Ltd
1 HarbourFront Place, #11-01
HarbourFront Tower One,
Singapore 098633
Tel.: 65-6586-3022

<http://mcm.dupont.com>